

**Work Order ID 99451**

Tuesday, April 09, 2013 9:57:25 AM

\*99451\*

A06

Page 1

Item ID: D2136

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Cushion

Stop

\*NS2\*

Start Date: 4/9/2013 Start Qty: 6.00

\*6\*

Cust Item ID:

Required Date: 4/9/2013 Req'd Qty: 6.00

\*6\*

Customer:

Reference:

Approvals: Process Plan: MF

Date: 13-4-8

Tooling:

Date:

Run Start

\*NR1\*

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2136	Rev ...

100 0.00

\*100\*

Small Fab

Memo Cut D2732 Rubber Seal as per Dwg D2136

SP.130409

110

QC5- Inspect part completeness to step on W/O

0.00

AS  
27

B-4-9

\*110\*

QC

Quality Control

120

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

\*120\*

Packaging

Packaging

Memo SHIP

0.00

Rec/13/4/S (6)

**Work Order ID 99451**

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**Item ID:** D2136

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

**Revision ID:**

**Item Name:** Cushion

Stop

**\*NS2\***

**Start Date:** 4/9/2013    **Start Qty:** 6.00

**\*6\***

**Cust Item ID:**

**Required Date:** 4/9/2013    **Req'd Qty:** 6.00

**\*6\***

**Customer:**

**Reference:**

**Approvals:**

**Process Plan:**

**Date:**

**Tooling:**

**Date:**

Run Start

**\*NR1\***

**QC:**

**Date:**

**SPC (Y/N):**

**Date:**

Stop

**\*NR2\***

**Sequence ID/  
Work Center ID**

**Operation  
Description**

**Set Up/  
Run Hours**

**Tool ID**

**Tool #**

**Plan  
Code**

**Accept  
Qty**

**Reject  
Qty**

**Reject  
Number**

**Insp.  
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00

MLJ

13-04-09

**\*130\***

QC

Quality Control

**Memo**

0.00

MLJ 13-04-09

# Picklist Print

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Work Order ID: 99451

Parent Item: D2136

Parent Item Name: Cushion

Start Date: 4/9/2013

Required Date: 4/9/2013

Start Qty: 6.00

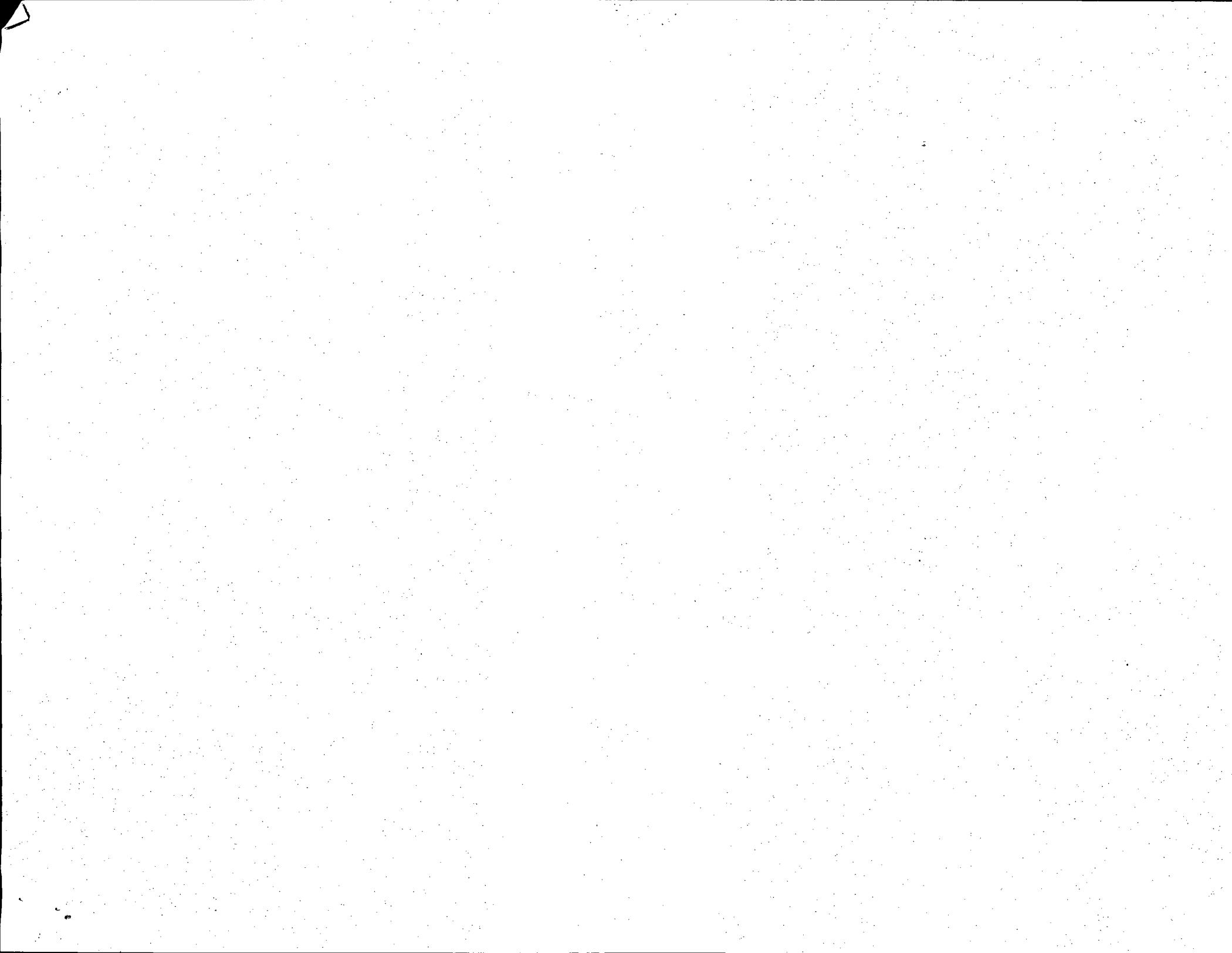
Required Qty: 6.00

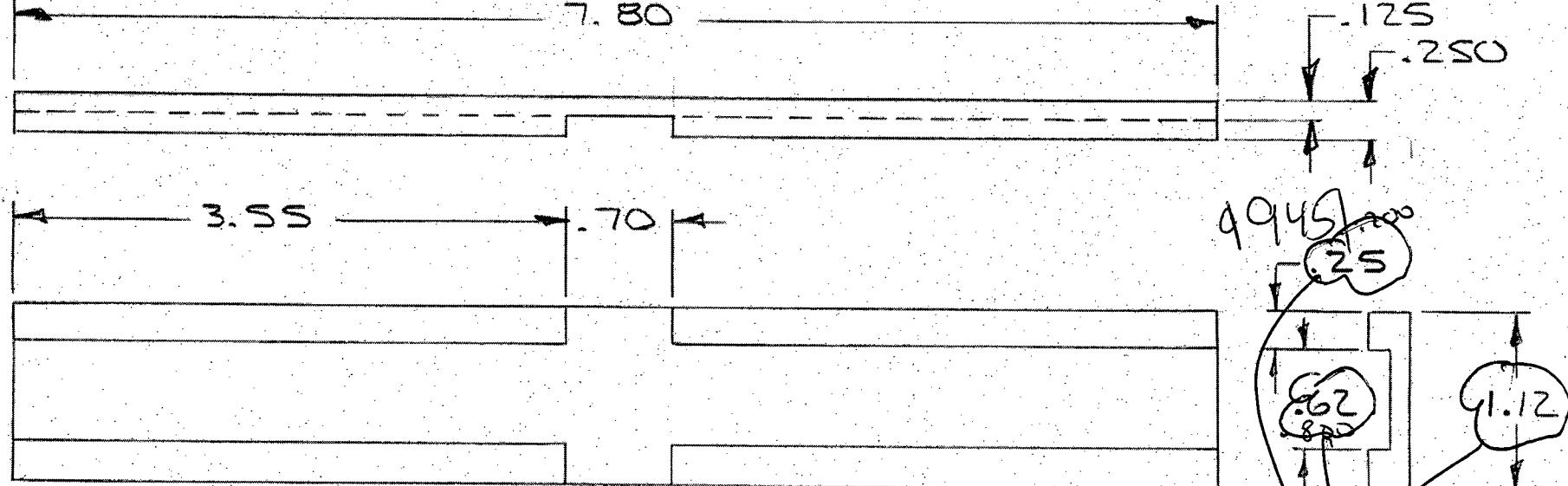
Comments: IPP Rev:A04.04.22New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2732		Manufactured	No			f		407.4462		3.9		SD	13/04/08
Rubber Extrusion													

Location	Loc Qty	Loc Code
ST410	407.4462052	
70987	0.3	
83560	3.5962052	
94725	403.55	
		3.9





MATERIAL: NEOPRENE D2732 DASH  
40 DUROMETER. 1000 22 28 13.04.09

REVISION	DRAWN	APPROVED	DESCRIPTION	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
			THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 523	PART NO. CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA
			REQUIREMENTS — UNLESS OTHERWISE SPECIFIED	BASIC CODES	DIM. DASH. NO. RIVHEAD NEAR SIDE RIVHEAD FAR SIDE	ITEM NO. DATE 1000 22 28 13.04.09	
			GENERAL UNITS	CHARTS DRAWING OF SHEETS C-COUNTERSINK	LENGTH DASH NO. W-NOTCH WELD	CODE	CUSHION D2136 REV. 1
			1. DIMENSIONS ARE IN INCHES 2. TOLERANCES ARE IN INCHES 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER IN. = 5 - 7747 5. HOLES PER IN. 10007	1. TOLERANCES — .002 -.020 .002 -.010 2. ANGLES 3. PARALLELISM 4. ECCENTRICITY 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005 MAX	BASIC CODES G-HM-0040-A00 B-HM-0040-B00	QUANTITY	SCAL. 1:1 SHT. 1 OF 1
			REPORT ALL DISCREPANCIES — DO NOT SCALE				